



No. 20 Tee



No. 10 Elbow

## Certifications/Listings



When supplied as “hot dip galvanized” the following fittings are UL Classified in accordance with ANSI/NSF 61 and for use on cold +86°F/+30°C potable water service and ANSI/NSF 372: No. 10 90° Elbow, No. 11 45° Elbow, No. 12 22 1/2° Elbow, No. 13 11 1/4° Elbow, No. 100 90° Long Radius Elbow, No. 110 45° Long Radius Elbow, No. 20 Tee, No. 25 Tee with Grooved Branch, No. 30 45° Lateral, No. 60 Cap, No. 50 Concentric Reducers, No. 51 Eccentric Reducers.

Note: The following Victaulic fittings are VdS approved: No.10 90° Elbow, No.11 45° Elbow, No.20 Tee and No.60 Cap.

Note: The following Victaulic fittings are LPCB approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 1/2° Elbow, No.13 11 1/4° Elbow, No.30 45° Lateral, No.30-R Reducing Lateral, No.100 Long Radius Elbow, No.110 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee, No.33 True Wye, No.50 Concentric Reducer, No.51 Eccentric Reducer and No.29M Tee with Threaded Branch.

Fittings are provided in various materials including ductile iron, steel or segmentally welded steel depending on styles and size. Fittings are painted orange enamel with a galvanized finish available as an option, contact Victaulic for details.

Victaulic fittings are designed specifically for use in grooved piping systems. Fittings are provided grooved or with shoulders conforming to standard steel pipe outside diameters. When connecting wafer or lug-type butterfly valves directly to Victaulic fittings with 741 or 743 Vic-Flange® adapters, check disc clearance dimensions with I.D. dimension of fitting.

## Product Description

Victaulic offers a broad line of fittings in sizes through 60”/1500mm in a variety of straight and reducing styles. Most standard fittings are cast of durable ductile iron to precise tolerances. Victaulic standard fittings pressure ratings conform to the ratings of Victaulic Style 77 couplings.

All fittings are supplied with grooves or shoulders to permit fast installation without field preparation. The grooved design permits flexibility for easy alignment. *These fittings are not intended for use with Victaulic couplings for plain end pipe (refer to [publication 14.04](#) for fittings available for plain end applications).*

### Job/Owner

System No.	
Location	

### Contractor

Submitted By	
Date	

### Engineer

Spec Section	
Paragraph	
Approved	
Date	

**Other Fitting Styles**



AGS - Advanced Groove System  
from 14 – 60"/350 – 1500 mm  
[Publication 20.05](#)



Ductile Iron for AWWA size pipe  
[Publication 23.05](#)



Stainless Steel  
[Publication 17.16](#)



XL fittings for abrasive services  
[Publication 07.07](#)



Galvanized  
[Publication 07.01](#) for Original Groove Fittings  
[Publication 20.05](#) for AGS Fittings



Aluminum  
[Publication 21.03](#)



Extra Heavy EndSeal "ES"  
[Publication 07.03](#)



Shouldered Ends  
[Publication 07.06](#)



Copper  
[Publication 22.04](#)



Plain End  
[Publication 14.04](#)

## Material Specifications

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### Fitting: (specify choice)

Standard: Ductile iron conforming to ASTM A-536, Grade 65-45-12.

Optional: Segmentally welded steel as shown under nipples

### Nipples: (specify choice)

¾ – 4"/20 – 100 mm: Carbon steel, Schedule 40, conforming to ASTM A-53, Type F

5 – 6"/125 – 150 mm: Carbon steel, Schedule 40, conforming to ASTM A-53, Type E or S, Gr. B

8 – 12"/200 – 300 mm: Carbon steel, Schedule 30 or 40, conforming to ASTM A-53, Type E or S, Gr. B

### Flanged Adapter Nipples: (specify choice)

Class 125 Flange: Cast iron conforming to ANSI B-16.1

Class 150 Flange: Carbon steel conforming to ANSI B-16.5, raised or flat face

Class 300 Flange: Carbon steel conforming to ANSI B-16.5, raised or flat face

### Fitting Coating: (specify choice)

Standard: Orange enamel.

Optional: Hot dip galvanized and others. Some fittings supplied electroplated as standard – see product specifications.

### Flanged Adapter Nipple Coating: (specify choice)

Standard: None (Unfinished)

Optional: Orange enamel, hot dip galvanized and others.

**Flow Data**

**(Frictional Resistance)**

The chart expresses the frictional resistance of various Victaulic fittings as equivalent feet of straight pipe. Fittings not listed can be estimated from the data given, for example, a 22½° elbow is approximately one-half the resistance of a 45° elbow. Values of mid-sizes can be interpolated.

Size		Dimensions					
Nominal Size inches mm	Actual Outside Diameter inches mm	90° Elbows		45° Elbows		Tees	
		No. 10 Std. Radius feet meters	No. 100 1½ D Long Radius feet meters	No. 11 Std. Radius feet meters	No. 110 1½ D Long Radius feet meters	Branch feet meters	Run feet meters
1	1.315	1.7	—	0.8	—	4.2	1.7
25	33.7	0.5	—	0.2	—	1.3	0.5
2	2.375	3.5	2.5	1.8	1.1	8.5	3.5
50	60.3	1.1	0.8	0.5	0.3	2.6	1.1
76.1 mm	3.000	4.3	—	2.1	—	10.8	4.3
	76.1	1.3	—	0.7	—	3.3	1.3
3	3.500	5.0	3.8	2.6	1.6	13.0	5.0
80	88.9	1.5	1.2	0.8	0.5	4.0	1.5
108.0 mm	4.250	6.4	—	3.2	—	15.3	6.4
	108.0	2.0	—	0.9	—	4.7	2.0
4	4.500	6.8	5.0	3.4	2.1	16.0	6.8
100	114.3	2.1	1.5	1.0	0.6	4.9	2.1
133.0 mm	5.250	8.1	—	4.1	—	20.0	8.1
	133.0	2.5	—	1.2	—	6.2	2.5
139.7 mm	5.500	8.5	—	4.2	—	21.0	8.5
	139.7	2.6	—	1.3	—	6.4	2.6
5	5.563	8.5	—	4.2	—	21.0	8.5
125	141.3	2.6	—	1.3	—	6.4	2.6
159.0 mm	6.250	9.4	—	4.9	—	25.0	9.6
	159.0	2.9	—	1.5	—	7.6	2.9
165.1 mm	6.500	9.6	—	5.0	—	25.0	10.0
	165.1	2.9	—	1.5	—	7.6	3.0
6	6.625	10.0	7.5	5.0	3.0	25.0	10.0
150	168.3	3.0	2.3	1.5	0.9	7.6	3.0
8	8.625	13.0	9.8	6.5	4.0	33.0	13.0
200	219.1	4.0	3.0	2.0	1.2	10.1	4.0
10	10.750	17.0	12.0	8.3	5.0	41.0	17.0
250	273.0	5.2	3.7	2.5	1.5	12.5	5.2
12	12.750	20.0	14.5	10.0	6.0	50.0	20.0
300	323.9	6.1	4.4	3.0	1.8	15.2	6.1
14	14.000	24.5 <sup>1</sup>	15.8	18.5 <sup>1</sup>	11.0	70.0	23.0
350	355.6	7.5	4.8	5.6	3.4	21.3	7.0
16	16.000	28.0 <sup>1</sup>	18.0	21.0 <sup>1</sup>	13.0	80.0	27.0
400	406.4	8.5	5.5	6.4	4.0	24.4	8.2
18	18.000	31.0 <sup>1</sup>	20.0	23.5 <sup>1</sup>	14.0	90.0	30.0
450	457.0	9.5	6.1	7.2	4.3	27.4	9.1
20	20.000	34.0 <sup>1</sup>	22.5	25.5 <sup>1</sup>	16.0	100.0	33.0
800	508.0	10.4	6.9	7.8	4.9	30.5	10.1
24	24.000	42.0 <sup>1</sup>	27.0	29.5 <sup>1</sup>	19.0	120.0	40.0
600	610.0	12.8	8.2	9.0	5.8	36.6	12.2

AGS fittings available up to 60"/1500 mm. Contact Victaulic for details.



<sup>1</sup> Fitting flow data for 14-24"/350-600 mm size No. 10 and No. 11 Elbows is based on fittings for Style 07 and 77 couplings. For flow data on AGS fittings (No. W10 and No. W11 Elbows), refer to [publication 20.05](#).

**Dimensions**

**Elbows**

**No. 10** 90° Elbow

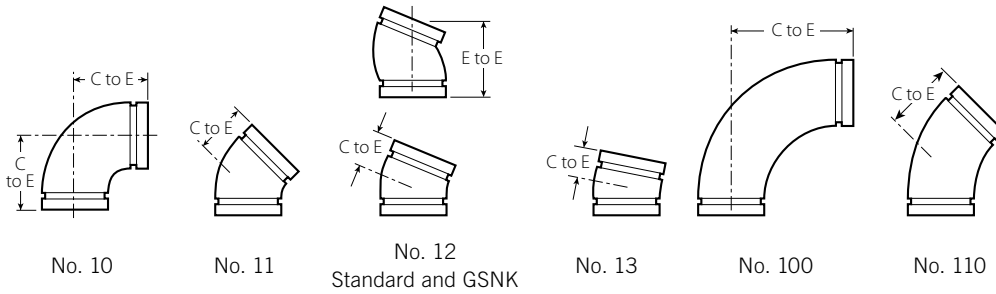
**No. 11** 45° Elbow

**No. 12** 22 ½° Elbow

**No. 13** 11 ¼° Elbow

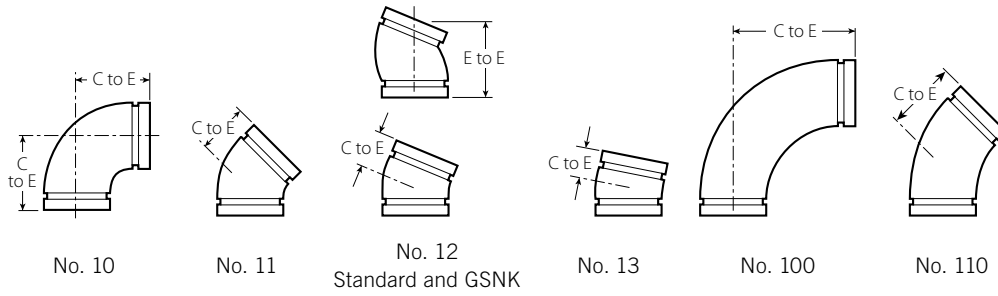
**No. 100** 90° Long Radius Elbow

**No. 110** 45° Long Radius Elbow



Size		No. 10 90° Elbow		No. 11 45° Elbow		No. 12 22½° Elbow		No. 13 11¼° Elbow		No. 100 90° Long Radius Elbow		No. 110 45° Long Radius Elbow	
Nominal Size	Actual Outside Diameter	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each
inches mm	inches mm	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg
¾ 20	1.050 26.9	2.25 57	0.5 0.2	1.50 38	0.5 0.2	1.63 (sw) 41	—	1.38 (sw) 35	—	2.50 (sw) 64	0.4 0.2	1.88 (sw) 48	0.3 0.1
1 25	1.315 33.7	2.25 57	0.6 0.3	1.75 44	0.6 0.3	3.25 <sup>2</sup> 83	0.6 0.3	1.38 (sw) 35	0.3 0.1	2.88 (sw) 73	0.6 0.3	2.25 (sw) 57	0.5 0.2
1 ¼ 32	1.660 42.4	2.75 70	1.0 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.25 (sw) 83	1.1 0.5	2.38 (sw) 60	0.7 0.3
1 ½ 40	1.900 48.3	2.75 70	1.2 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.63 (sw) 92	2.2 1.0	2.50 (sw) 64	1.3 0.6
2 50	2.375 60.3	3.25 83	1.8 0.8	2.00 51	1.3 0.6	1.88 48	1.2 0.5	1.38 35	1.0 0.5	4.38 111	2.5 1.1	2.75 70	1.8 0.8
2 ½ 65	2.875 73.0	3.75 95	3.2 1.5	2.25 57	2.2 1.0	4.00 <sup>2</sup> 102	2.3 1.0	1.50 38	1.1 0.5	5.13 130	3.4 1.5	3.00 76	2.8 1.3
76.1 mm	3.000 76.1	3.75 95	3.7 1.7	2.25 57	3.4 1.5	2.25 57	—	1.50 38	—	—	—	—	—
3 80	3.500 88.9	4.25 108	4.5 2.0	2.50 64	3.1 1.4	4.50 <sup>2</sup> 114	3.1 1.4	1.50 38	2.1 1.0	5.88 149	6.0 2.7	3.38 86	4.9 2.2
3 ½ 90	4.000 101.6	4.50 114	5.6 2.5	2.75 70	4.3 2.0	2.50 (sw) 64	4.0 1.8	1.75 (sw) 44	2.7 1.2	—	—	—	—
4 100	4.500 114.3	5.00 127	7.1 3.2	3.00 76	5.6 2.5	2.88 73	5.6 2.5	1.75 44	3.6 1.6	7.50 191	12.3 5.6	4.00 102	7.3 3.3
108.0 mm	4.250 108.0	5.00 127	11.0 5.0	3.00 76	5.6 2.5	—	—	—	—	—	—	—	—
4 ½ 120	5.000 127.0	5.25 (sw) 133	10.0 4.5	3.13 (sw) 79	6.0 2.7	3.50 (sw) 89	6.6 3.0	1.88 (sw) 48	4.2 1.9	—	—	—	—
5 125	5.563 141.3	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 (sw) 73	7.8 3.5	2.00 (sw) 51	5.0 2.2	9.25 (sw) 235	18.0 8.2	4.88 (sw) 124	14.8 6.7
133.0 mm	5.250 133.0	5.50 140	11.7 5.3	3.25 83	8.3 3.8	—	—	—	—	—	—	—	—
139.7 mm	5.500 139.7	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 73	—	2.00 51	—	—	—	—	—
6 150	6.625 168.3	6.50 165	17.2 7.8	3.50 89	10.8 4.9	6.25 <sup>2</sup> 159	12.2 5.5	2.00 51	7.0 3.2	10.75 273	30.4 13.8	5.50 140	17.4 7.9

- 2 Gooseneck design, end-to-end dimension fittings in this size, contact your nearest Victaulic sales representative.
- 3 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
- 4 Chinese standard sizes



Size		No. 10 90° Elbow		No. 11 45° Elbow		No. 12 22½° Elbow		No. 13 11¼° Elbow		No. 100 90° Long Radius Elbow		No. 110 45° Long Radius Elbow	
Nominal Size	Actual Outside Diameter	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each	C to E	Approx. Wgt. Each
inches mm	inches mm	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg
159.0 mm	6.250 159.0	6.50 165	18.6 8.4	3.50 89	10.8 4.9	—	—	—	—	—	—	—	—
165.1 mm	6.500 165.1	6.50 165	15.5 7.0	3.50 89	9.8 4.4	3.13 79	11.4 5.2	2.00 51	7.4 3.4	10.75 (sw) 273	29.0 13.2	5.50 (sw) 140	19.0 8.6
8 200	8.625 219.1	7.75 197	29.9 13.6	4.25 108	20.4 9.3	7.75 <sup>2</sup> 197	20.0 9.1	2.00 51	10.1 4.6	14.25 362	66.0 30.0	7.25 184	36.0 16.3
10 250	10.750 273.0	9.00 229	63.3 28.7	4.75 121	37.5 17.0	4.38 (sw) 111	30.0 13.6	2.13 54	11.8 5.3	15.00 381	107.0 48.5	6.25 159	57.0 25.9
12 300	12.750 323.9	10.00 254	74.0 33.6	5.25 133	66.7 30.3	4.88 (sw) 124	40.0 18.1	2.25 57	29.3 13.3	18.00 457	156.0 70.8	7.50 191	90.0 40.8
14 <sup>3</sup> 350	14.000 355.6	14.00 356	136.0 61.7	5.75 146	65.0 29.5	5.00 (sw) 127	46.0 20.9	3.50 (sw) 89	32.0 14.5	21.00 (s) 533	164.0 74.4	8.75 222	82.0 37.2
377.0 mm <sup>4</sup>	14.843 377.0	14.84 377	149.3 67.7	6.13 156	82.0 37.2	—	—	—	—	—	—	—	—
16 <sup>3</sup> 400	16.000 406.5	16.00 406	171.0 77.6	6.63 168	88.0 39.3	5.00 (sw) 127	58.0 26.3	4.00 (sw) 102	42.0 19.1	24.00 (s) 610	210.0 95.3	10.00 (s) 254	100.0 45.4
426.0 mm <sup>4</sup>	16.773 426.0	16.75 425	198.6 90.1	7.00 178	101.3 45.9	—	—	—	—	—	—	—	—
18 <sup>3</sup> 450	18.000 457.2	18.00 457	228.0 103.4	7.50 190	108.0 50.0	5.50 (sw) 140	65.0 29.5	4.50 (sw) 144	53.2 24.1	27.00 (s) 686	273.0 123.8	11.25 (s) 286	135.0 61.2
480.0 mm <sup>4</sup>	18.898 480.0	18.88 480	291.0 132.0	7.83 200	141.7 64.3	—	—	—	—	—	—	—	—
20 <sup>3</sup> 500	20.000 508.0	20.00 508	298.0 135.2	8.25 210	138.0 62.6	6.00 (sw) 152	78.6 36.0	5.00 (sw) 127	65.0 29.5	30.00 (s) 762	343.0 155.6	12.50 (s) 318	174.0 78.9
530.0 mm <sup>4</sup>	20.866 530.0	20.88 530	355.0 161.0	8.63 219	179.0 81.2	—	—	—	—	—	—	—	—
24 <sup>3</sup> 600	24.000 609.6	24.00 610	438.0 198.7	10.00 254	221.0 100.2	7.00 (sw) 178	140.0 63.5	6.00 (sw) 152	60.0 27.2	36.00 (s) 914	516.0 234.1	15.00 (s) 381	251.0 113.9
630.0 mm <sup>4</sup>	24.803 630.0	24.80 630	545.0 247.2	10.25 261	255.2 115.7	—	—	—	—	—	—	—	—
14 – 60 350 – 1500	For AGS fitting information, see <a href="#">publication 20.05</a>												



- 2 Gooseneck design, end-to-end dimension fittings in this size, contact your nearest Victaulic sales representative.
- 3 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
- 4 Chinese standard sizes

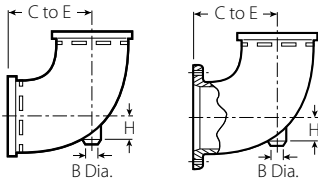
**General Notes**

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).  
 (s) = Carbon Steel Direct Roll Groove (OGS)  
 (sw) = Carbon Steel Segmentally Welded

**Reducing Base Support Elbow**

**No. R-10G** Grv. x Grv.

**No. R-10F** Grv. x Flange



No. R-10G

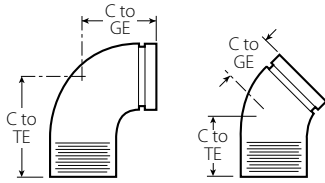
No. R-10F

Size		No. R-10 Reducing Base Support Elbow			Approx. Weight Each	
Nominal Size inches mm		C to E inches mm	H inches mm	B Diameter inches mm	Grv. x Grv. lbs. kg	Grv. x Flange lbs. kg
6 150	x	4 100	1.25 32	1.50 38	19.0 8.6	33.0 15.0
		5 125	1.50 38	1.50 38	23.0 10.4	38.0 17.2
8 200	x	6 150	2.13 24	1.50 38	33.0 15.0	52.0 23.6
		8 200	2.40 61	1.50 38	61.0 27.7	88.0 39.9

**Adapter Elbow**

**No. 18** 90° Adapter Elbow

**No. 19** 45° Adapter Elbow



No. 18

No. 19

Size		No. 18 90° Adapter Elbow <sup>5</sup>			No. 19 45° Adapter Elbow <sup>5</sup>		
Nominal Size inches mm	Actual Outside Diameter inches mm	C to GE inches mm	C to TE inches mm	Approx. Weight Each lbs. kg	C to GE inches mm	C to TE inches mm	Approx. Weight Each lbs. kg
3/4 20	1.050 26.9	2.25 57	2.25 57	0.5 0.2	1.50 38	1.50 38	0.5 0.2
1 25	1.315 33.7	2.25 57	2.25 57	0.5 0.2	—	—	—
1 1/4 32	1.660 42.4	2.75 70	2.75 70	0.9 0.4	—	—	—
1 1/2 40	1.900 48.3	2.75 70	2.75 70	1.1 0.5	1.75 44	1.75 44	0.9 0.4
2 50	2.375 60.3	3.25 83	4.25 108	2.5 1.1	—	—	—
2 1/2 65	2.875 73.0	3.75 95	3.75 95	3.0 1.4	2.25 57	2.25 57	2.3 1.0
3 80	3.500 88.9	4.25 108	6.00 152	5.8 2.6	2.50 64	4.25 108	5.0 2.3
3 1/2 90	4.000 101.6	4.50 114	6.25 159	8.0 3.6	5.25 133	5.25 133	8.8 4.0
6 150	6.625 168.3	6.50 165	6.50 165	17.6 8.0	3.50 89	3.50 89	12.7 5.8

<sup>5</sup> Available with British Standard Pipe Threads, specify "BSP" clearly on order.

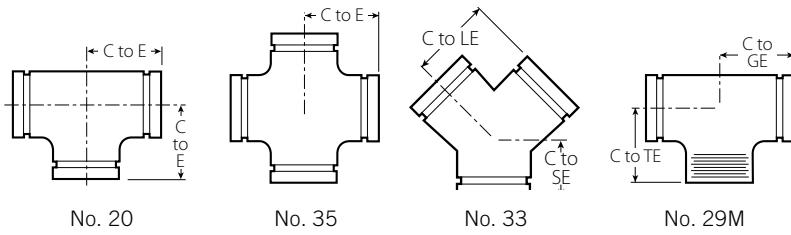
**Tees, Crosses and True Wyes**

**No. 20** Tee

**No. 35** Cross

**No. 33** True Wye

**No. 29M** Tee with Threaded Branch

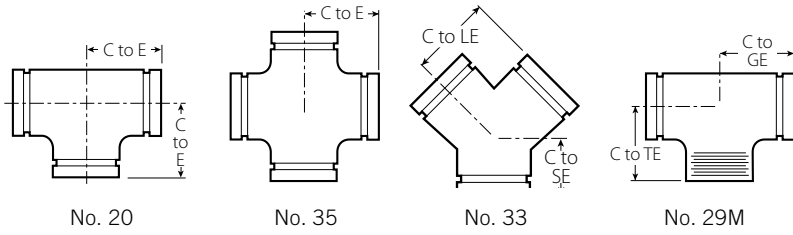


Size		No. 20 Tee		No. 35 Cross (sw)		No. 33 True Wye (sw)			No. 29M Tee with Threaded Branch		
Nominal Size	Actual Outside Diameter	C to E	Approx. Weight Each	C to E	Approx. Weight Each	C to LE	C to SE	Approx. Weight Each	C to GE	C to TE	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	inches mm	lbs. kg	inches mm	inches mm	lbs. kg
¾ 20	1.050 26.9	2.25 57	0.6 0.3	2.25 57	0.9 0.4	2.25 57	2.00 51	0.7 0.3	2.25 57	2.25 (sw) 57	0.6 0.3
1 25	1.315 33.7	2.25 57	1.0 0.5	2.25 57	1.3 0.6	2.25 57	2.25 57	1.1 0.5	2.25 57	2.25 57	1.0 0.5
1¼ 32	1.660 42.4	2.75 70	1.5 0.7	2.75 70	2.1 1.0	2.75 70	2.50 64	1.5 0.7	2.75 70	2.75 70	1.5 0.7
1½ 40	1.900 48.3	2.75 70	2.0 0.9	2.75 70	2.5 1.1	2.75 70	2.75 70	1.8 0.8	2.75 70	2.75 70	2.0 0.9
2 50	2.375 60.3	3.25 83	3.0 1.4	3.25 83	3.8 1.7	3.25 83	2.75 70	2.5 1.1	3.25 83	4.25 108	3.0 1.4
2½ 65	2.875 73.0	3.75 95	4.3 2.0	3.75 95	6.1 2.8	3.75 95	3.00 76	4.3 2.0	3.75 95	3.75 95	4.3 2.0
76.1 mm	3.000 76.1	3.75 95	5.2 2.4	—	—	—	—	—	3.75 95	3.75 (sw) 95	5.2 2.4
3 80	3.500 88.9	4.25 108	6.8 3.0	4.25 108	10.5 4.8	4.25 108	3.25 83	6.1 2.8	4.25 108	6.00 152	6.8 3.1
3½ 90	4.000 101.6	4.50 (sw) 114	7.9 3.6	4.50 114	11.5 5.2	4.50 114	3.50 89	9.6 4.4	4.50 114	4.50 (sw) 114	7.9 3.6
108.0 mm	4.250 108.0	5.00 127	15.5 7.0	—	—	—	—	—	5.00 127	5.00 (sw) 127	15.5 7.0
4 100	4.500 114.3	5.00 127	11.9 5.4	5.00 127	15.8 7.2	5.00 127	3.75 95	9.8 4.4	5.00 127	7.25 184	11.9 5.4
4½ 120	5.000 127.0	5.25 (sw) 133	15.0 6.8	5.25 133	18.5 8.4	—	—	—	5.25 133	5.25 (sw) 133	15.0 6.8
133.0 mm	5.250 133.0	5.50 140	17.8 8.1	—	—	—	—	—	5.50 140	5.50 (sw) 140	17.8 8.1
139.7 mm	5.500 139.7	5.50 140	17.8 8.1	—	—	—	—	—	5.50 140	5.50 (sw) 140	17.8 8.1
5 125	5.563 141.3	5.50 140	17.8 8.1	5.50 140	20.0 9.1	5.50 140	4.00 102	15.0 6.8	5.50 140	5.50 (sw) 140	17.8 8.1
159.0 mm	6.250 159.0	6.50 165	27.1 12.3	—	—	—	—	—	6.50 165	6.50 (sw) 165	27.1 12.3
165.1 mm	6.500 165.1	6.50 165	22.0 10.0	6.50 165	28.0 12.7	—	—	—	6.50 165	6.50 (sw) 165	22.0 10.0

6 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

7 Chinese standard sizes





Size		No. 20 Tee			No. 35 Cross (sw)		No. 33 True Wye (sw)			No. 29M Tee with Threaded Branch		
Nominal Size	Actual Outside Diameter	C to E	Approx. Weight Each	C to E	Approx. Weight Each	C to LE	C to SE	Approx. Weight Each	C to GE	C to TE	Approx. Weight Each	
inches	inches	inches	lbs.	inches	lbs.	inches	inches	lbs.	inches	inches	lbs.	
mm	mm	mm	kg	mm	kg	mm	mm	kg	mm	mm	kg	
6	6.625	6.50	25.7	6.50	28.0	6.50	4.50	22.3	6.50	6.50(sw)	25.7	
150	168.3	165	11.7	165	12.7	165	114	10.1	165	165	11.7	
8	8.625	7.75	47.6	7.75	48.0	7.75	6.00	36.0	7.75	7.75	47.6	
200	219.1	197	21.6	197	21.8	197	152	16.3	197	197	21.6	
10	10.750	9.00	99.0	9.00	121.5	9.00	6.50	69.9	9.00	9.00	99.0	
250	273.0	229	44.9	229	55.1	229	155	31.7	229	229	44.9	
12	12.750	10.00	133.0	10.00	110.0	10.00	7.00	80.0	10.00	10.00	133.0	
300	323.9	254	60.3	254	49.9	254	178	36.3	254	254	60.3	
14 <sup>6</sup>	14.000	11.00 (sw)	145.0	11.00	198.0	11.00	7.50	134.2	—	—	—	
350	355.6	279	65.8	279	89.8	279	191	60.8	—	—	—	
377.0 mm	377.0	11.50 292	145.0 65.8	—	—	—	—	—	—	—	—	
16 <sup>6</sup>	16.000	12.00 (sw)	186.0	12.00	250.0	12.00	8.00	167.0	—	—	—	
400	406.4	305	84.4	305	113.4	305	203	75.7	—	—	—	
426.0 mm <sup>7</sup>	426.0	13.00 300	186.0 84.4	—	—	—	—	—	—	—	—	
18 <sup>6</sup>	18.000	15.50 (sw)	260.0	15.50	350.0	15.50	8.50	234.0	—	—	—	
450	457.0	394	117.9	394	158.8	394	216	106.1	—	—	—	
480.0 mm <sup>7</sup>	480.0	14.63 372	256.0 116.1	—	—	—	—	—	—	—	—	
20 <sup>6</sup>	20.000	17.25 (sw)	336.0	17.25	452.0	17.25	9.00	281.0	—	—	—	
500	508.0	438	152.4	438	205.0	438	229	127.5	—	—	—	
530.0 mm <sup>7</sup>	530.0	15.38 (sw) 391	339.0 153.8	—	—	—	—	—	—	—	—	
24 <sup>6</sup>	24.000	20.00 (sw)	592.0	20.00	795.0	20.00	10.00	523.0	—	—	—	
600	610.0	508	268.5	508	360.6	508	254	237.2	—	—	—	
630.0 mm <sup>7</sup>	630.0	17.38 (sw) 441	473.0 214.5	—	—	—	—	—	—	—	—	
14 – 60 350 – 1500	For AGS fitting information, see <a href="#">publication 20.05</a>											

6 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

7 Chinese standard sizes

**General Notes**

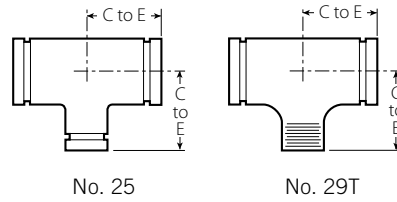
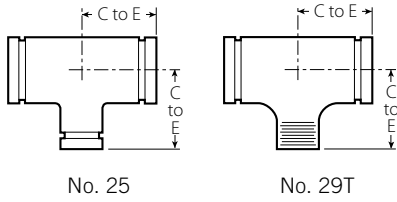
Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

**Reducing Tee**

**No. 25** Grooved Branch  
**No. 29T** Threaded Branch



Size				No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight Each	
Nominal Size				C to E	C to E		
inches mm				inches mm	inches mm	lbs. kg	
1 25	x	1 25	x	3/4 20	2.25 (sw) 57	2.25 (sw) 57	1.0 0.5
1 1/4 32	x	1 1/4 32	x	1 25	2.75 (sw) 70	2.75 (sw) 70	1.3 0.6
1 1/2 40	x	1 1/2 40	x	3/4 20	2.75 (sw) 70	2.75 (sw) 70	1.5 0.7
				1 25	2.75 (sw) 70	2.75 (sw) 70	1.5 0.7
				1 1/4 32	2.75 (sw) 70	2.75 (sw) 70	1.7 0.8
2 50	x	2 50	x	3/4 20	3.25 83	3.25 83	2.5 1.1
				1 25	3.25 83	3.25 83	2.7 1.2
				1 1/4 32	3.25 (sw) 83	3.25 (sw) 83	1.8 0.8
				1 1/2 40	3.25 83	3.25 (sw) 83	3.0 1.4
2 1/2 65	x	2 1/2 65	x	3/4 20	3.75 (sw) 95	3.75 (sw) 95	3.9 1.8
				1 25	3.75 95	3.75 (sw) 95	3.8 1.7
				1 1/4 32	3.75 95	3.75 95	4.2 1.7
				1 1/2 40	3.75 95	3.75 95	3.9 1.8
3 80	x	3 80	x	2 50	3.75 95	3.75 (sw) 95	4.5 2.0
				3/4 20	4.25 (sw) 108	4.25 (sw) 108	5.7 2.6
				1 25	4.25 108	4.25 108	6.1 2.8
				1 1/4 32	4.25 108	4.25 108	8.0 3.6
				1 1/2 40	4.25 108	4.25 (sw) 108	6.5 2.9
				2 50	4.25 108	4.25 (sw) 108	6.2 2.8
2 1/2 65	4.25 108	4.25 (sw) 108	6.4 2.9				

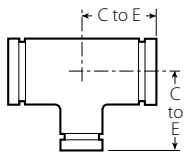
8 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

9 Cast fitting available. Contact Victaulic for details.

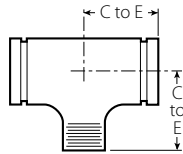
Size				No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight Each					
Nominal Size				C to E	C to E						
inches mm				inches mm	inches mm	lbs. kg					
4 100	x	4 100	x	3/4 20	5.00 (sw) 127	5.00 (sw) 127	8.0 3.6				
				1 25	5.00 127	5.00 127	7.8 3.5				
				1 1/4 32	5.00 (sw) 127	5.00 (sw) 127	9.6 4.4				
				1 1/2 40	5.00 127	5.00 127	10.2 4.6				
				2 50	5.00 127	5.00 127	11.2 5.1				
				2 1/2 65	5.00 127	5.00 127	11.4 5.2				
				3 80	5.00 127	5.00 127	11.6 5.3				
				5 125	x	5 125	x	1 25	5.50 (sw) 140	5.50 (sw) 140	14.0 6.4
								1 1/2 40	5.50 (sw) 140	5.50 (sw) 140	14.3 6.5
								2 50	5.50 (sw) 140	5.50 (sw) 140	14.5 6.6
2 1/2 65	5.50 140	5.50 (sw) 140	15.2 6.9								
3 80	5.50 140	5.50 (sw) 140	16.6 7.5								
4 100	5.50 140	5.50 (sw) 140	16.7 7.6								
6 150	x	6 150	x					1 25	6.50 (sw) 165	6.50 (sw) 165	23.0 10.4
				1 1/2 40	6.50 (sw) 165	6.50 (sw) 165	24.0 10.9				
				2 50	6.50 165	6.50 165	21.6 9.8				
				2 1/2 65	6.50 165	6.50 165	21.4 11.7				
				3 80	6.50 165	6.50 165	26.5 12.0				
				4 100	6.50 165	6.50 165	25.0 11.3				
				5 125	6.50 165	6.50 165	23.2 10.5				
				6 1/2 165.1	x	6 1/2 165.1	x	3 80	6.50 165	6.50 (sw) 165	24.0 10.9
4 100	6.50 165	6.50 (sw) 165	25.0 11.3								
5 125	6.50 165	6.50 165	25.0 11.3								

8 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

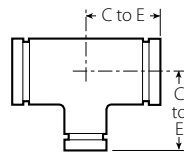
9 Cast fitting available. Contact Victaulic for details.



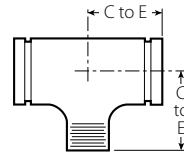
No. 25



No. 29T



No. 25



No. 29T

Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight Each lbs. kg					
Nominal Size inches mm			C to E inches mm	C to E inches mm						
8 200	x	8 200	1 1/2 40	7.75 (sw) 197	7.75 (sw) 197	33.0 15.0				
				2 50	7.75 (sw) 197	7.75 (sw) 197	33.5 15.2			
				2 1/2 65	7.75 (sw) 197	7.75 (sw) 197	39.0 17.7			
				3 80	7.75 (sw) 197	7.75 (sw) 197	33.6 15.2			
				4 100	7.75 197	7.75 197	41.8 19.0			
				5 125	7.75 (sw) 197	7.75 (sw) 197	34.0 15.4			
				6 150	7.75 197	7.75 197	42.3 19.2			
				165.1	7.75 (sw) 197	7.75 (sw) 197	48.0 21.8			
				10 250	x	10 250	1 1/2 40	9.00 229	9.00 229	62.0 28.1
								2 50	9.00 (sw) 229	9.00 (sw) 229
2 1/2 65	9.00 (sw) 229	9.00 (sw) 229	62.4 28.3							
3 80	9.00 (sw) 229	9.00 (sw) 229	60.0 27.2							
4 100	9.00 (sw) 229	9.00 (sw) 229	61.0 27.7							
5 125	9.00 (sw) 229	9.00 (sw) 229	52.0 23.6							
6 150	9.00 (sw) 229	9.00 (sw) 229	59.0 26.8							
8 200	9.00 (sw) 229	9.00 (sw) 229	64.7 29.3							
12 300	x	12 300	1 25					10.00 (sw) 254	10.00 (sw) 254	77.0 34.9
								2 50	10.00 (sw) 254	10.00 (sw) 254
				2 1/2 65	10.00 (sw) 254	10.00 (sw) 254	78.0 35.4			
				3 80	10.00 (sw) 254	10.00 (sw) 254	82.0 37.2			
				4 100	10.00 (sw) 254	10.00 (sw) 254	80.0 36.3			
				5 125	10.00 (sw) 254	10.00 (sw) 254	75.0 34.0			
				6 150	10.00 (sw) 254	10.00 (sw) 254	75.0 34.0			
				8 200	10.00 (sw) 254	10.00 (sw) 254	80.0 36.3			
				10 250	10.00 (sw) 254	10.00 (sw) 254	84.0 38.1			

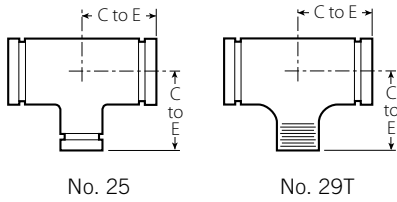
Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight Each lbs. kg						
Nominal Size inches mm			C to E inches mm	C to E inches mm							
14 <sup>8</sup> 350	x	14 350	4 100	11.00 (sw) 279	11.00 (sw) 279	102.0 46.3					
				6 150	11.00 (sw) 279	11.00 (sw) 279	108.2 49.1				
				8 200	11.00 279	11.00 279	112.0 50.8				
				10 250	11.00 279	11.00 279	120.0 54.4				
				12 300	11.00 279	11.00 279	129.1 58.6				
				16 <sup>8</sup> 400	x	16 400	4 100	12.00 305	12.00 305	130.0 59.0	
								6 150	12.00 (sw) 305	12.00 (sw) 305	133.5 60.6
								8 200	12.00 305	12.00 305	145.0 65.8
								10 250	12.00 305	12.00 305	149.5 67.8
								12 300	12.00 305	12.00 305	154.0 69.9
18 <sup>8</sup> 450	x	18 450	4 100	15.50 (sw) 394	15.50 (sw) 394	194.0 88.0					
				6 150	15.50 (sw) 394	15.50 (sw) 394	200.0 90.7				
				8 200	15.50 (sw) 394	15.50 (sw) 394	202.0 91.6				
				10 250	15.50 394	15.50 394	212.0 96.2				
				12 300	15.50 394	15.50 394	222.6 101.0				
				20 <sup>8</sup> 500	x	20 500	6 150	17.25 438	17.25 438	240.0 108.9	
								8 200	17.25 438	17.25 438	244.0 110.7
								10 250	17.25 438	17.25 438	256.0 116.1
								12 300	17.25 438	17.25 438	264.0 119.8
								14 350	17.25 438	—	275.0 124.7
16 400	17.25 438	—	288.6 130.9								
18 450	17.25 438	—	297.0 134.7								

8 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

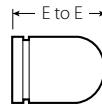
9 Cast fitting available. Contact Victaulic for details.

8 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.


9 Cast fitting available. Contact Victaulic for details.



**Bull Plug**  
**No. 61**



No. 61

Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight Each lbs. kg	
Nominal Size inches mm			C to E inches mm	C to E inches mm		
24 <sup>8</sup> 600	x	24 600	8 200	20.00 508	340.0 154.2	
			10 250	20.00 508	343.9 156.0	
		12 300	20.00 508	20.00 508	352.8 160.0	
			14 <sup>9</sup> 350	20.00 508	—	360.0 163.3
		16 400	20.00 508	—	378.0 171.5	
			18 <sup>9</sup> 450	20.00 508	—	380.0 172.4
		20 500	20.00 508	—	373.0 169.2	
			14 – 60 350 – 1500		For AGS fitting information, see <a href="#">publication 20.05</a> 	

Size		No. 61 Bull Plug (s)	
Nominal Size inches mm	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight Each lbs. kg
2 50	2.375 60.3	4.00 102	2.5 1.1
2 ½ 65	2.875 73.0	5.00 127	3.0 1.4
3 80	3.500 88.9	6.00 152	4.5 2.0
4 100	4.500 114.3	7.00 178	7.5 3.4
5 125	5.563 141.3	8.00 203	12.0 5.4
6 150	6.625 168.5	10.00 254	17.0 7.7

**General Notes**

- Steel dish caps available through 24"/600 mm, contact Victaulic.
- No. 61 Bull Plugs should be used in vacuum service with Style 72 or 750 couplings
- Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- (s) = Carbon Steel Direct Roll Groove (OGS)
- (sw) = Carbon Steel Segmentally Welded

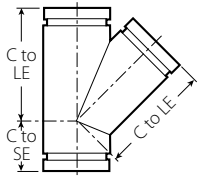
- 8 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
- 9 Cast fitting available. Contact Victaulic for details.

**General Notes**

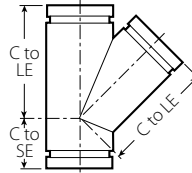
- No. 29T Threaded Outlet Reducing Tees are supplied NPT and are available with British Standard threads. For British Standard specify "BSP" clearly on order.
- Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- (s) = Carbon Steel Direct Roll Groove (OGS)
- (sw) = Carbon Steel Segmentally Welded

45° Lateral

No. 30




No. 30



No. 30

Size		No. 30 45° Lateral		
Nominal Size	Actual Outside Diameter	C to LE	C to SE	Approx. Weight Each
inches mm	inches mm	inches mm	inches mm	lbs. kg
¾	1.050	4.50 (sw)	2.00 (sw)	1.0
20	26.9	114	51	0.5
1	1.315	5.00 (sw)	2.25 (sw)	1.7
25	33.7	127	57	0.8
1¼	1.660	5.75	2.50	2.5 (d)
32	42.4	146	64	1.1
1½	1.900	6.25 (sw)	2.75 (sw)	3.5
40	48.3	159	70	1.6
2	2.375	7.00 (sw)	2.75 (sw)	5.0
50	60.3	178	70	2.3
2½	2.875	7.75 (sw)	3.00 (sw)	9.0
65	73.0	197	76	4.1
76.1 mm	3.000	8.50 (sw)	3.25 (sw)	11.0
	76.1	216	83	5.0
3	3.500	8.50	3.25	11.7 (d)
80	88.9	216	83	5.4
3½	4.000	10.00 (sw)	3.50 (sw)	17.8
90	101.6	254	89	8.1
4	4.500	10.50	3.75	22.2 (d)
100	114.3	267	95	10.1
5	5.563	12.50 (sw)	4.00 (sw)	21.8
120	141.3	318	102	9.9

10 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

Size		No. 30 45° Lateral		
Nominal Size	Actual Outside Diameter	C to LE	C to SE	Approx. Weight Each
inches mm	inches mm	inches mm	inches mm	lbs. kg
165.1 mm	6.500 165.1	14.00 (sw) 356	4.50 (sw) 114	43.6 19.8
6	6.625 168.3	14.00 (sw) 356	4.50 (sw) 114	43.6 49.8
8	8.625 219.1	18.00 (sw) 457	6.00 (sw) 152	72.0 32.7
10	10.750 273.0	20.50 (sw) 521	6.50 (sw) 165	105.0 47.6
12	12.750 323.9	23.00 (sw) 584	7.00 (sw) 178	165.0 74.8
14 <sup>10</sup>	14.000 355.6	26.50 (sw) 673	7.50 (sw) 191	276.0 125.2
16 <sup>10</sup>	16.000 406.4	29.00 (sw) 737	8.00 (sw) 203	344.2 156.1
18 <sup>10</sup>	18.000 457.0	32.00 (sw) 813	8.50 (sw) 216	429.0 194.6
20 <sup>10</sup>	20.000 508.0	35.00 (sw) 889	9.00 (sw) 229	500.0 226.8
24 <sup>10</sup>	24.000 610.0	40.00 (sw) 1016	10.00 (sw) 254	715.0 324.3
14 – 60 350 – 1500	For AGS fitting information, see <a href="#">publication 20.05</a> 			

10 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

General Notes

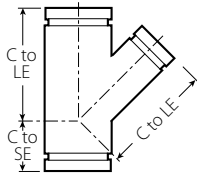
Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

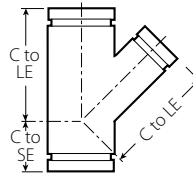
(sw) = Carbon Steel Segmentally Welded

**45° Reducing Lateral**

**No. 30-R**




No. 30-R



No. 30-R

Size		No 30-R 45° Reducing Lateral					
Nominal Size inches mm		C to LE inches mm	C to SE inches mm	Approx. Weight Each lbs. kg			
3 80	x	3 80	x	2 50	8.50 216	3.25 83	9.8 4.4
				2½ 65	8.50 216	3.25 83	9.8 4.4
				4 100	10.50 267	3.75 95	10.0 4.5
4 100	x	4 100	x	2 50	10.50 267	3.75 95	10.0 4.5
				2½ 65	10.50 267	3.75 95	10.0 4.5
				3 80	10.50 267	3.75 95	18.3 8.3
5 125	x	5 125	x	2 50	12.50 318	4.00 102	24.0 10.9
				3 80	12.50 318	4.00 102	27.0 12.2
				4 100	12.50 318	4.00 102	26.5 12.0
6 150	x	6 150	x	3 80	14.00 356	4.50 114	37.0 16.8
				4 100	14.00 356	4.50 114	36.0 16.3
				5 125	14.00 356	4.50 114	44.7 20.3
8 200	x	8 200	x	4 100	18.00 457	6.00 152	62.0 28.1
				5 125	18.00 457	6.00 152	75.5 34.2
				6 150	18.00 457	6.00 152	82.0 37.2
10 250	x	10 250	x	4 100	20.50 521	6.50 165	104.8 47.5
				5 125	20.50 521	6.50 165	99.0 44.9
				6 150	20.50 521	6.50 165	105.8 48.0
12 300	x	12 300	x	5 125	23.00 584	7.00 178	122.0 55.3
				6 150	23.00 584	7.00 178	137.0 62.1
				8 200	23.00 584	7.00 178	147.0 66.7
				10 250	23.00 584	7.00 178	167.0 75.8

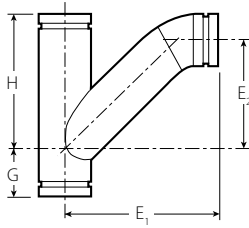
Size		No 30-R 45° Reducing Lateral					
Nominal Size inches mm		C to LE inches mm	C to SE inches mm	Approx. Weight Each lbs. kg			
14 <sup>11</sup> 350	x	14 350	x	4 100	26.50 673	7.50 191	172.0 78.0
				6 150	26.50 673	7.50 191	187.0 84.8
				8 200	26.50 673	7.50 191	205.8 93.4
				10 250	26.20 673	7.50 191	235.0 106.6
				12 300	26.50 673	7.50 191	250.0 113.4
				16 <sup>11</sup> 400	x	16 400	x
8 200	29.00 737	8.00 203	252.5 114.5				
10 250	29.00 737	8.00 203	265.0 120.2				
12 300	29.00 737	8.00 203	295.0 133.8				
14 350	29.00 737	8.00 203	305.0 138.3				
18 <sup>11</sup> 450	x	18 450	x	6 150			
8 200				32.00 813	8.50 216	275.0 124.7	
12 300				32.00 813	8.50 216	347.0 157.4	
14 350				32.00 813	8.50 216	350.0 158.8	
16 400				32.00 813	8.50 216	362.0 164.2	
20 <sup>11</sup> 500				x	20 500	x	12 300
14 350	35.00 889	9.00 229	420.0 190.5				
16 400	35.00 899	10.00 229	425.0 192.8				
24 <sup>11</sup> 600	x	24 600	x	16 400	40.00 1016	10.00 254	425.0 192.8
				20 600	40.00 1016	10.00 254	570.0 258.6
14 – 60 350 – 1500		For AGS fitting information, see <a href="#">publication 20.05</a> 					

11 For 14/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

11 For 14/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

**Tee Wye**

**No. 32**



No. 32

Size				No. 32 Tee Wye (sw)					
Nominal Size				G	H	E <sub>1</sub>	E <sub>2</sub>	Approx. Weight Each	
inches mm				inches mm	inches mm	inches mm	inches mm		
2	x	2	x	2	2.75	7.00	9.00	4.63	6.4
50	x	50	x	50	70	178	229	118	2.9
2½	x	2½	x	2½	3.00	7.75	10.50	5.75	11.5
65	x	65	x	65	76	197	267	146	5.2
3	x	3	x	3	3.25	8.50	11.50	6.50	14.3
80	x	80	x	80	83	216	292	165	6.5
3½	x	3½	x	3½	3.25	10.00	13.00	7.75	22.9
90	x	90	x	90	89	254	330	197	10.4
4	x	4	x	4	3.75	10.50	13.63	8.13	26.0
100	x	100	x	100	95	267	346	207	11.8
5	x	5	x	5	4.00	12.50	16.13	10.00	48.0
125	x	125	x	125	102	318	410	254	21.8
6	x	6	x	6	4.50	14.00	18.25	11.50	60.5
150	x	150	x	150	114	356	464	292	27.4
8	x	8	x	8	6.00	18.00	23.25	15.25	127.1
200	x	200	x	200	152	457	591	387	57.7
10	x	10	x	10	6.50	20.50	27.25	18.00	190.0
250	x	250	x	250	165	521	692	457	86.2
12	x	12	x	12	7.00	23.00	31.00	20.50	240.0
300	x	300	x	300	178	584	787	521	108.9

**General Notes**

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

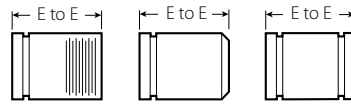
(sw) = Carbon Steel Segmentally Welded

**Adapter Nipple**

**No. 40** 12 Grv. x Thd.

**No. 42** Grv. x Bev.

**No. 43** Grv. x Grv.



No. 40

No. 42

No. 43

Size		No. 40, 42, 43 Adapter Nipple (s)	
Nominal Size	Actual Outside Diameter	E to E	Approx. Weight Each
inches mm	inches mm	inches mm	inches mm
¾	1.050	3.00	0.3
20	26.9	76	0.1
1	1.315	3.00	0.4
25	33.7	76	0.2
1¼	1.660	4.00	0.8
32	42.4	102	0.4
1½	1.900	4.00	0.9
40	48.3	102	0.4
2	2.375	4.00	1.2
50	60.3	102	0.5
2½	2.875	4.00	1.9
65	73.0	102	0.9
3	3.500	4.00	2.5
80	88.9	102	1.1
3½	4.000	4.00	2.1
90	101.6	102	0.9
4	4.500	6.00	5.5
100	114.3	152	2.5
5	5.563	6.00	7.4
125	141.3	152	3.4
6	6.625	6.00	9.5
150	168.3	152	4.3
8	8.625	6.00	14.2
200	219.1	152	6.4
10	10.750	8.00	27.0
250	273.0	203	12.2
12	12.750	8.00	33.0
300	323.9	203	15.0

12 Available with British Standard Pipe Threads, specify "BSP" clearly on order.

**General Notes**

For pump package nipples with 1 ½ "/40 mm hole cut to receive Style 923 Vic-Let or Style 924 Vic-O-Well® request special No. 40, 42 or 43 nipples and specify No. 40-H, 42-H or 43-H on order. NOTE: 4 – 12"/100 – 300 mm diameter — 8"/200 mm minimum length required.

For roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

Cap

No. 60




No. 60



No. 60

Size		No. 60 Cap	
Nominal Size	Actual Outside Diameter	"T" Thickness	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg
¾	1.050	0.88	0.2
20	26.9	22	0.1
1	1.315	0.88	0.3
25	33.7	22	0.1
1¼	1.660	0.88	0.3
32	42.4	22	0.1
1½	1.900	0.88	0.5
40	48.3	22	0.2
2	2.375	0.88	0.6
50	60.3	22	0.3
2½	2.875	0.88	1.0
65	73.0	22	0.5
76.1 mm	3.000 76.1	0.88 22	1.2 0.5
3	3.500	0.88	1.2
80	88.9	22	0.5
3½	4.000	0.88	2.5
90	101.6	22	1.1
108.0 mm	4.250 108.0	1.00 25	2.3 1.0
4	4.500	1.00	2.5
100	114.3	25	1.1
133.0 mm	5.250 133.0	1.00 25	4.5 2.0
139.7 mm	5.500 139.7	1.00 25	4.5 2.0
5	5.563	1.00	4.6
125	141.3	25	2.1

13 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

Size		No. 60 Cap	
Nominal Size	Actual Outside Diameter	"T" Thickness	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg
159.0 mm	6.250 159.0	1.00 25	6.8 3.1
165.1 mm	6.500 165.1	1.00 25	7.3 3.3
6 150	6.625 168.3	1.00 25	6.1 2.8
8 200	8.625 219.1	1.19 30	13.1 5.9
10 250	10.750 273.0	1.25 32	21.0 9.5
12 300	12.750 323.9	1.25 32	35.6 16.2
14 <sup>13</sup> 350	14.000 355.6	9.50 (s) 241	+
16 <sup>13</sup> 400	16.000 406.4	10.00 (s) 254	+
18 <sup>13</sup> 450	18.000 457.0	11.00 (s) 279	+
20 <sup>13</sup> 500	20.000 508.0	12.00 (s) 305	+
24 <sup>13</sup> 600	24.000 610.0	13.50 (s) 343	+
14 – 60 350 – 1500	For AGS fitting information, see <a href="#">publication 20.05</a> 		

13 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

General Notes

No. 60 cap is not suitable for use in vacuum service with Style 72 or 750 couplings. No. 61 bull plugs should be used.

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.



**Flanged Adapter Nipple**

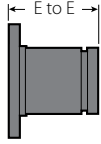
**No. 41** ANSI Class 125

**No. 45F** ANSI Class 150 Flat Face

**No. 45R** ANSI Class 150 Raised Face

**No. 46F** ANSI Class 300 Flat Face

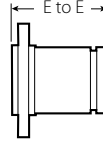
**No. 46R** ANSI Class 300 Raised Face



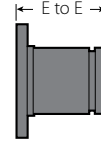
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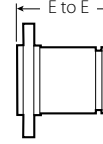
No. 45F



No. 45R



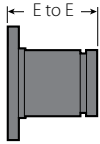
No. 46F



No. 46R

Size		No. 41 ANSI 125 Flange Adapter Nipple		No. 45F and No. 45R ANSI 150 Flanged Adapter Nipple (s)		No. 46F and No. 46R ANSI 300 Flanged Adapter Nipple (s)	
Nominal Size	Actual Outside Diameter	E to E	Approx. Weight Each	E to E	Approx. Weight Each	E to E	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg
¾ 20	1.050 26.9	3.00 76	—	3.00 76	2.3 1.0	3.00 76	3.3 1.5
1 25	1.315 33.7	3.00 76	2.5 1.1	3.00 76	2.7 1.2	3.00 76	3.9 1.8
1¼ 32	1.660 42.4	4.00 102	3.0 1.4	4.00 102	3.3 1.5	4.00 102	4.8 2.2
1½ 40	1.900 48.3	4.00 102	3.5 1.6	4.00 102	3.9 1.8	4.00 102	6.9 3.1
2 50	2.375 60.3	4.00 102	5.5 2.5	4.00 102	6.0 2.7	4.00 102	8.2 3.7
2½ 65	2.875 73.0	4.00 102	8.0 3.6	4.00 102	9.9 4.5	4.00 102	11.9 5.4
3 80	3.500 88.9	4.00 102	9.5 4.3	4.00 102	11.7 5.3	4.00 102	16.5 7.5
3½ 90	4.000 101.6	4.00 102	12.0 5.4	4.00 102	15.1 6.8	4.00 102	20.1 9.1
4 100	4.500 114.3	6.00 152	16.7 7.6	6.00 152	18.5 8.4	6.00 152	27.4 12.4
5 125	5.563 141.3	6.00 152	21.5 9.8	6.00 152	21.3 9.7	6.00 152	35.3 16.0
6 150	6.625 168.3	6.00 152	26.5 12.0	6.00 152	27.5 12.5	6.00 152	47.5 21.5
8 200	8.625 219.1	6.00 152	39.0 17.7	6.00 152	41.3 18.8	6.00 152	70.3 31.9
10 250	10.750 273.0	8.00 203	57.0 25.9	8.00 203	59.3 27.1	8.00 203	100.8 45.7
12 300	12.750 323.9	8.00 203	41.0 18.6	8.00 203	40.0 40.0	8.00 203	146.2 66.3
14 <sup>14</sup> 350	14.000 355.6	8.00 203	—	8.00 203	+	8.00 203	+
16 <sup>14</sup> 400	16.000 406.4	8.00 203	—	8.00 203	+	8.00 203	+
18 <sup>14</sup> 450	18.000 457.0	8.00 203	—	8.00 203	+	8.00 203	+

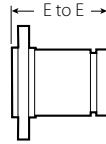
<sup>14</sup> For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.



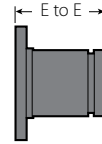
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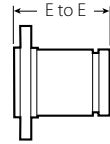
No. 45F




No. 45R



No. 46F



No. 46R

Size		No. 41 ANSI 125 Flange Adapter Nipple		No. 45F and No. 45R ANSI 150 Flanged Adapter Nipple (s)		No. 46F and No. 46R ANSI 300 Flanged Adapter Nipple (s)	
Nominal Size	Actual Outside Diameter	E to E	Approx. Weight Each	E to E	Approx. Weight Each	E to E	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg	inches mm	lbs. kg	inches mm	lbs. kg
20 <sup>14</sup> 500	20.000 508.0	8.00 203	—	8.00 203	+	8.00 203	+
24 <sup>14</sup> 600	24.000 610.0	8.00 203	—	8.00 203	+	8.00 203	+
14 – 60 350 – 1500	For AGS fitting information, see <a href="#">publication 20.05</a> 						

14 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

**General Notes**

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

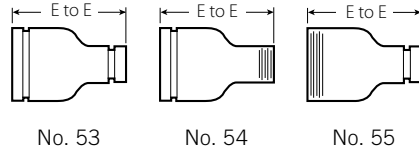
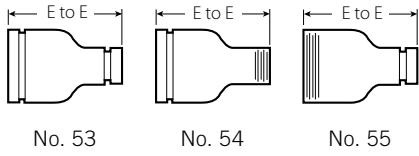
(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

**Swaged Nipple**

- No. 53** Grv. x Grv.
- No. 54** Grv. x Thd.
- No. 55** Thd. x Grv.



Size		No. 53, 54, and 55 Swaged Nipples (s)				
Nominal Sizes inches mm		E to E inches mm	Approx. Weight Each lbs. kg			
2 50	x	1	6.50	2.0		
		25	165	0.9		
		1¼	6.50	2.0		
		32	165	0.9		
1½		40	6.50	2.0		
		165	6.50	0.9		
		2½ 65	x	1	7.00	3.0
				25	178	1.4
1¼	7.00			3.0		
32	178			1.4		
1½		40	7.00	3.0		
		178	7.00	1.4		
		3 80	x	1	8.00	4.5
				25	203	2.0
1¼	8.00			4.5		
32	203			2.0		
1½		40	8.00	4.5		
		203	8.00	2.0		
		2		50	8.00	4.5
				203	8.00	2.0
2½				65	8.00	4.5
				203	8.00	2.0
		3½ 90	x	3	8.00	6.8
				80	203	3.1
4 100	x	1	9.00	7.5		
		25	229	3.4		
		1¼	9.00	7.5		
		32	229	3.4		
		1½	9.00	7.5		
		40	229	3.4		
		2	9.00	7.5		
		50	229	3.4		
		2½	9.00	7.5		
		65	229	3.4		
		3	9.00	7.5		
80	229	3.4				
3½	9.00	7.5				
90	229	3.4				

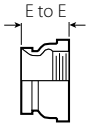
Size		No. 53, 54, and 55 Swaged Nipples (s)				
Nominal Sizes inches mm		E to E inches mm	Approx. Weight Each lbs. kg			
5 125	x	2	11.00	11.5		
		50	279	5.2		
		3	11.00	11.3		
		80	279	5.1		
		4	11.00	11.5		
100		279	11.00	5.2		
		6 150	x	1	12.00	17.0
				25	305	7.7
				1¼	12.00	17.0
				32	305	7.7
1½	12.00			17.2		
40		305	12.00	7.8		
		2	12.00	17.4		
		50	305	7.9		
		2½	12.00	17.4		
		65	305	7.9		
3		80	12.00	17.4		
		305	12.00	7.9		
		3½		90	12.00	17.4
				305	12.00	7.9
				4	12.00	17.5
100	305			7.9		
4½	12.00			17.5		
120		305	12.00	7.9		
		5	12.00	17.5		
		125	305	7.9		
		8 200	x	6	+	20.0
				150	+	9.1

**General Notes**

- Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- (s) = Carbon Steel Direct Roll Groove (OGS)
- (sw) = Carbon Steel Segmentally Welded
- + Contact Victaulic for details.

**Female Threaded Adapter**

**No. 80**



No. 80

Size		No. 80 Female Threaded Adapter	
Nominal Size	Actual Outside Diameter	E to E	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg
¾	1.050	2.00	1.0
20	26.9	51	0.5
1	1.315	2.06	1.0
25	33.7	52	0.5
1¼	1.660	2.31 (sw)	1.5
32	42.4	59	0.7
1½	1.900	2.31 (sw)	1.5
40	48.3	59	0.7
2	2.375	2.50	1.4
50	60.3	64	0.6
2½	2.875	2.75	1.5
65	73.0	70	0.7
3	3.500	2.75	2.9
80	88.9	70	1.3
4	4.500	3.25	4.5
100	114.3	83	2.0

**General Notes**

Available with British Standard Pipe Threads, specify "BSP" clearly on order.

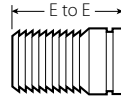
Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

**Hose Nipple**

**No. 48**



No. 48

Size		No. 48 Hose Nipple (s)	
Nominal Size	Actual Outside Diameter	E to E	Approx. Weight Each
inches mm	inches mm	inches mm	lbs. kg
¾	1.050	3.12	0.3
20	26.9	79	0.1
1	1.315	3.38	0.4
25	33.7	86	0.2
1¼	1.660	3.88	0.6
32	42.4	98	0.3
1½	1.900	3.88	0.8
40	48.3	98	0.4
2	2.375	4.50	1.1
50	60.3	114	0.5
2½	2.875	5.38	2.0
65	73.0	137	0.9
3	3.500	5.75	3.2
80	88.9	146	1.5
4	4.500	7.00	4.9
100	114.3	178	2.2
5	5.563	8.75	8.0
125	141.3	222	3.6
6	6.625	10.13	14.3
150	168.3	257	6.5
8	8.625	11.88	24.7
200	219.1	302	11.2
10	10.750	12.50	40.1
250	273.0	318	18.2
12	12.750	14.50	62.0
300	323.9	368	28.1

**General Notes**

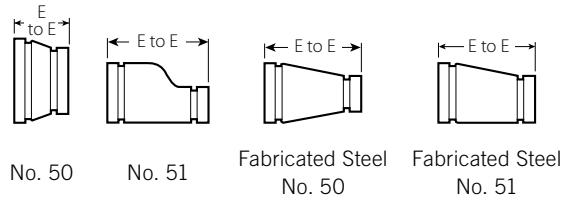
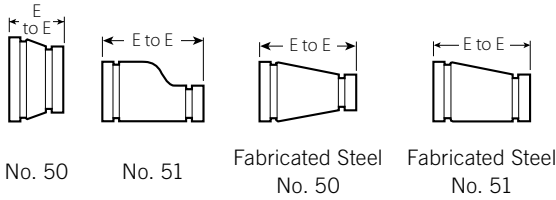
Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

**Concentric/Eccentric Reducer**

**No. 50 Concentric**  
**No. 51 Eccentric**

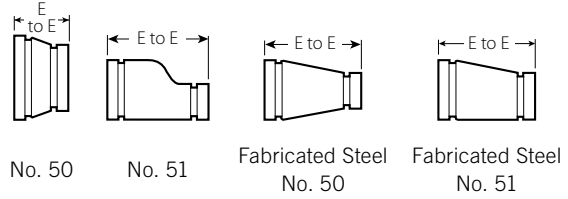
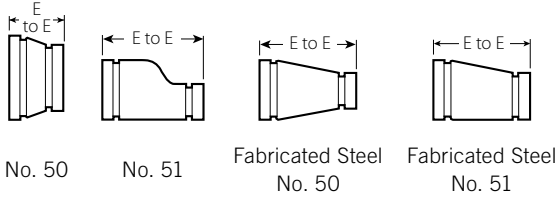


Size		No. 50 Concentric Reducer		No. 51 Eccentric Reducer		
Nominal Size		E to E	Approx. Weight Each	E to E	Approx. Weight Each	
inches	mm	inches	lbs.	inches	lbs.	
mm		mm	kg	mm	kg	
1¼ 32	x ¾ 20	+	1.9 0.9	—	—	
	1 25	+	1.9 0.9	—	—	
	1½ 40	x ¾ 20	+	1.4 0.6	—	—
1 25		2.50 64	0.8 0.4	8.50 (sw) 216	4.5 2.0	
1¼ 32		2.50 64	1.0 0.5	—	—	
2 50	x ¾ 20	2.50 64	0.9 0.3	9.00 (sw) 229	2.0 0.9	
	1 25	2.50 64	0.7 0.3	9.00 (sw) 229	2.3 1.0	
	1¼ 32	2.50 64	1.2 0.5	9.00 (sw) 229	4.6 2.1	
	1½ 40	3.50 89	1.0 0.5	3.50 89	1.1 0.5	
	2½ 65	x ¾ 20	+	1.3 0.6	+	3.3 1.5
1 25		2.50 64	1.1 0.5	9.50 241	3.5 1.6	
1¼ 32		3.50 89	3.3 1.5	3.50 89	1.4 0.6	
1½ 40		2.50 64	3.6 1.6	9.50 (sw) 241	3.7 1.7	
2 50		2.50 64	3.9 1.8	3.50 89	4.3 2.0	
3 80		x ¾ 20	+	1.5 0.7	+	4.5 2.0
		1 25	2.50 64	1.3 0.6	9.50 (sw) 241	4.8 2.2
	1¼ 32	2.50 64	1.4 0.6	+	4.8 2.2	
	1½ 40	2.50 64	5.1 2.3	9.50 (sw) 241	5.1 2.3	
	2 50	2.50 64	1.6 0.7	3.50 89	6.0 2.7	
	2½ 65	2.50 64	1.8 0.8	3.50 89	7.0 3.2	
	76.1	2.50 64	2.1 1.0	—	—	
	3½ 90	x 3 80	2.50 64	2.0 0.9	9.50 (sw) 241	7.0 3.2
4 100		x 1 25	3.00 76	3.0 1.4	13.00 (sw) 330	6.5 2.9

15 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.


Size	No. 50 Concentric Reducer		No. 51 Eccentric Reducer		
	Nominal Size	Approx. Weight Each	E to E	Approx. Weight Each	
	inches	lbs.	inches	lbs.	
	mm	kg	mm	kg	
5 125	x 1¼ 32	+	4.6 2.1	—	
	1½ 40	3.00 (sw) 76	2.6 1.2	10.00 (sw) 254	
	2 50	3.00 76	2.4 1.1	4.00 102	
	2½ 65	3.00 76	2.7 1.2	4.00 102	
	3 80	3.00 76	3.2 1.4	4.00 102	
	3½ 90	3.00 76	2.9 1.3	10.00 (sw) 254	
	6 150	x 2 50	11.00 (sw) 279	9.0 4.1	11.00 (sw) 279
		2½ 65	4.00 102	4.3 2.0	11.00 (sw) 279
		3 80	4.00 102	5.5 2.5	11.00 (sw) 279
		4 100	3.50 89	4.3 1.9	5.00 127
8 200		x 1 25	4.00 102	5.0 2.3	11.50 (sw) 292
	1½ 40	+	5.5 2.5	+	
	2 50	4.00 102	6.6 3.0	11.50 (sw) 292	
	2½ 65	4.00 102	6.4 2.9	11.50 (sw) 292	
	3 80	4.00 102	6.4 2.9	5.50 140	
	4 100	4.00 102	6.5 2.9	5.50 140	
	5 125	4.00 102	6.4 2.9	5.50 140	
	15 380	x 2½ 65	16.00 406	7.9 3.6	12.00 (sw) 305
		3 80	5.00 127	9.3 4.2	12.00 (sw) 305
		4 100	5.00 127	10.4 4.8	12.00 (sw) 305
5 125		5.00 127	11.6 5.2	12.00 (sw) 305	
6 150		5.00 127	11.9 5.4	6.00 152	

15 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.



Size	No. 50 Concentric Reducer			No. 51 Eccentric Reducer		
	Nominal Size inches mm	E to E inches mm	Approx. Weight Each lbs. kg	E to E inches mm	Approx. Weight Each lbs. kg	
10 250 x	4 100	6.00 152	19.7 8.9	13.00 (sw) 330	32.0 14.5	
	5 125	+	33.0 15.0	+	34.6 15.7	
	6 150	6.00 152	20.0 9.1	13.00 (sw) 330	36.9 16.7	
	8 200	6.00 152	22.0 10.0	7.00 178	21.6 9.8	
	12 300 x	4 100	+	44.0 20.0	14.00 (sw) 356	48.0 21.8
	6 150	7.00 178	24.6 11.2	14.00 (sw) 356	50.0 22.7	
	8 200	7.00 178	52.0 23.6	14.00 (sw) 356	53.5 24.3	
	10 250	7.00 178	39.0 17.7	14.00 (sw) 356	57.0 25.9	
	14 350 x	6 150	13.00 330	65.0 29.5	13.00 330	60.0 27.2
		8 200	13.00 330	65.0 29.5	13.00 330	60.0 27.2
10 250		13.00 330	66.0 29.9	13.00 330	65.0 29.5	
12 300		13.00 330	68.0 30.8	13.00 330	66.0 29.9	
16 400 x		8 200	14.00 356	73.0 33.1	14.00 355	73.0 33.1
		10 250	14.00 356	73.0 33.1	14.00 355	73.0 33.1
	12 300	14.00 356	73.0 33.1	14.00 355	73.0 33.1	
	14 350	14.00 356	73.0 33.1	14.00 355	73.0 33.1	
	18 450 x	10 250	15.00 381	91.0 41.3	15.00 381	91.0 41.3
		12 300	15.00 381	91.0 41.3	15.00 381	91.0 41.3
14 350		15.00 381	91.0 41.3	15.00 381	91.0 41.3	
16 400		15.00 381	91.0 41.3	15.00 381	91.0 41.3	

15 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

Size	No. 50 Concentric Reducer			No. 51 Eccentric Reducer	
	Nominal Size inches mm	E to E inches mm	Approx. Weight Each lbs. kg	E to E inches mm	Approx. Weight Each lbs. kg
20 500 x	10 250	20.00 508	110.0 49.9	20.00 508	177.0 80.3
	12 300	20.00 508	120.0 54.4	20.00 508	120.0 54.4
	14 350	20.00 508	149.0 67.9	20.00 508	149.0 67.9
	16 400	20.00 508	120.0 54.4	20.00 508	120.0 54.4
	18 450	20.00 508	136.0 61.7	20.00 508	136.0 61.7
24 600 x	10 250	20.00 508	142.0 64.4	20.00 508	142.0 64.4
	12 300	20.00 508	150.0 68.0	20.00 508	150.0 68.0
	14 350	20.00 508	162.0 73.5	20.00 508	162.0 73.5
	16 400	20.00 508	162.0 73.5	20.00 508	162.0 73.5
	18 450	20.00 508	162.0 73.5	20.00 508	162.0 73.5
14 – 60 350 – 1500	20 500	20.00 508	151.0 68.5	20.00 508	190.0 86.2
	For AGS fitting information, see <a href="#">publication 20.05</a> 				

15 For 14"/350 mm and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

**General Notes**

Available with male threaded small end No. 52.

Cast fitting available for JIS size. Contact Victaulic for details.

Steel eccentric reducers available through 30"/750 mm, contact Victaulic for dimensions.

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

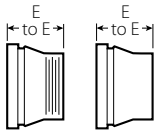
(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

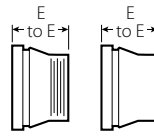
+ Contact Victaulic for details.

**Small Threaded Reducer**

**No. 52**  
**No. 52F**



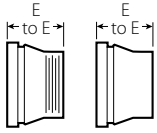
No. 52 No 52F



No. 52 No 52F

Size	No. 52 Small Threader Reducer			No. 52F Concentric Reducer with BSPT Female Threaded End	
	Nominal Size inches mm	E to E inches mm	Approx. Weight Each lbs. kg	E to E mm	Approx. Weight Each kg
1½ 40 x	1 25	2.50 64	0.8 0.4	—	—
	1¼ 32	2.50 64	0.9 0.4	—	—
	2 50 x	¾ 20	2.50 64	0.9 0.4	—
2 50 x	1 25	2.50 64	0.7 0.3	—	—
	1¼ 32	2.50 64	1.2 0.5	—	—
	1½ 40	2.50 64	1.0 0.5	—	—
	2½ 65 x	1 25	2.50 64	1.1 0.5	—
2½ 65 x	1¼ 32	2.50 (sw) 64	1.2 0.5	—	—
	1½ 40	2.50 (sw) 64	1.3 0.6	—	—
	2 50	2.50 64	1.4 0.6	—	—
76.1 x	48.3	64	0.8	64	0.8
	60	—	—	64	0.9
3 80 x	¾ 20	+(sw)	1.5 0.7	—	—
	1 25	2.50 64	1.3 0.6	—	—
	1¼ 32	2.50 64	1.5 0.7	—	—
	2½ 40	2.50 (sw) 64	1.5 0.7	—	—
	2 50	2.50 64	1.5 0.7	—	—
	2½ 65	2.50 64	2.4 1.1	—	—
	88.9 x	42.4	64	0.9	64
	48.3	64	0.9	64	0.9
	60	—	—	64	0.9

Size	No. 52 Small Threader Reducer		No. 52F Concentric Reducer with BSPT Female Threaded End			
	Nominal Size inches mm	E to E inches mm	Approx. Weight Each lbs. kg	E to E mm	Approx. Weight Each kg	
4 100 x	1 25	3.00 76	2.3 1.0	—	—	
	1½ 40	3.00 76	2.7 1.2	—	—	
	2 50	3.00 76	2.6 1.2	—	—	
	2½ 65	3.00 76	2.6 1.2	—	—	
	3 80	3.00 76	2.5 1.1	—	—	
	108.0 x	42.4	76	1.3	76	1.3
114.3 x	48.3	76	1.3	76	1.4	
	60	—	—	76	1.4	
	42.4	76	1.3	76	1.3	
114.3 x	48.3	76	1.3	76	1.3	
	60	76	1.3	76	1.4	
	5 125 x	4 100	+	4.5 2.0	—	—
133.0 x	60	—	—	114	2.2	
139.0 x	60	—	—	114	2.3	
6 150 x	1 25	4.00 102	5.5 2.5	—	—	
	2 50	4.00 102	5.7 2.6	—	—	
	2½ 65	4.00 102	5.8 2.6	—	—	
	3 80	4.00 102	5.8 2.6	—	—	
	4 100	+(sw)	6.5 2.9	—	—	
	5 125	+(sw)	2.0 0.9	—	—	
	159.0 x	42.4	114	2.2	144	2.5
		48.3	114	2.2	114	2.5
	60	—	—	114	2.6	



No. 52 No 52F

Size	No. 52 Small Threader Reducer			No. 52F Concentric Reducer with BSPT Female Threaded End	
	Nominal Size inches mm	E to E inches mm	Approx. Weight Each lbs. kg	E to E mm	Approx. Weight Each kg
165.1 x	42.4	102	2.4	102	2.9
	48.3	102	2.6	102	3.0
	60	—	—	102	3.0
8 200 x	2	16.00	1.5	—	—
	50	406	0.7	—	—
	2 ½ 65	16.00 406	1.7 0.8	—	—

**General Notes**

Available with British Standard Pipe Threads, specify “BSP” clearly on order.

Note: All fittings are ductile iron unless otherwise noted with an (sw) or (s).

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

**Installation**

Reference should always be made to the [I-100 Victaulic Field Installation Handbook](#) for the product you are installing. Handbooks are included with each shipment of Victaulic products for complete installation and assembly data, and are available in PDF format on our website at [www.victaulic.com](http://www.victaulic.com).

**Warranty**

Refer to the Warranty section of the current Price List or contact Victaulic for details.

**Note**

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

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